

Ordered mesoporous spinel Co_3O_4 as a promising catalyst for the catalytic oxidation of dibromomethane

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ABSTRACT

The abatement of brominated volatile organic compounds (Br-VOCs) is an urgent task due to their serious harmfulness to human health and the environment. In this work, ordered mesoporous spinel Co_3O_4 was synthesized for the catalytic oxidation of dibromomethane (CH_2Br_2) as a model pollutant for Br-VOCs. The combined results of XRD, BET, and TEM suggested that ordered mesoporous spinel Co_3O_4 was successfully synthesized. Ordered mesoporous spinel Co_3O_4 showed a higher catalytic activity than bulk spinel Co_3O_4 . Particularly, $\text{Co}_3\text{O}_4\text{-K}$ showed the highest catalytic activity, and its T_{90} value was only 271 °C. Meanwhile, $\text{Co}_3\text{O}_4\text{-K}$ showed the highest selectivity to CO_2 at low temperature, and a good stability for at least 30 h. The superior catalytic activity was related to their ordered mesoporous channel structures with large specific surface area, high content of active Co^{3+} , and strong redox property. According to the results of product analysis and in situ DRIFT spectra, a reasonable mechanism for CH_2Br_2 oxidation over ordered mesoporous spinel Co_3O_4 was proposed.

1. Introduction

With the implementation of more stringent air pollutants emission standards, more and more people keep their eyes on the emission control of halogenated volatile organic compounds (HVOCs) due to their serious harmfulness to human health, and the environment [1,2]. Brominated volatile organic compounds (Br-VOCs) mainly come from the emission of pesticides, and petrochemicals. Meanwhile, Br-VOCs are also a typical pollutant from the generation of purified terephthalic acid (PTA), and their handling is extremely urgent, and full of challenges due to their difficulty in decomposition [3]. Catalytic oxidation is perceived as an economically viable, and environmentally friendly method to degrade Br-VOCs into CO_2 , H_2O , and other harmless substances, making it a potential technology for abating Br-VOCs [4].

Now, the catalysts applied to Br-VOCs oxidation are divided into two parts: precious metals [5], and transition metal oxides [6]. Precious metal generally exhibits a superior activity, but easily produces brominated by-products, and subjects to deactivation due to the adsorption of bromine species. Recently, transition metal oxides have been increasingly researched on Br-VOCs oxidation due to the low cost, and the relatively high resistance to Br poisoning. However, their low catalytic activity is still an intractable problem. Hence, considerable efforts have been devoted to optimizing their performance.

Our previous studies demonstrate that Co-based oxides (e.g., $\text{Ti-Co}_3\text{O}_4$, $\text{Co}_3\text{O}_4/\text{CeO}_2$) have a moderate activity for Br-VOCs oxidation due to their unique redox property, and high concentration of electrophilic oxide species [7]. However, the uses of their active cobalt species for Br-VOCs oxidation are still relatively small. It has been reported that controlling the morphology and structure of Co-based oxides can promote its catalytic activity due to more exposure of active sites [8,9]. Particularly, Co_3O_4 with ordered mesostructured significantly benefit its catalytic activity. Deng et al. compared conventional Co_3O_4 nanoparticles with order mesoporous Co_3O_4 for the degradation of chloramphenicol, and the results suggested that the catalytic performance decreased in the sequence of $\text{Co}_3\text{O}_4\text{-KIT6} > \text{Co}_3\text{O}_4\text{-SBA15} > \text{nano-Co}_3\text{O}_4$ [10]. Tüysüz et al. believed that order mesoporous Co_3O_4 with high porosity, and specific surface area exhibited better catalytic activity for water oxidation [11]. Song et al. found that mesoporous Co_3O_4 , synthesized by an inverse surfactant micelle method, had high catalytic performance for CO oxidation at -60 °C [12]. However, research about ordered mesoporous spinel Co_3O_4 for Br-VOCs oxidation is rare.

In this work, ordered mesoporous spinel Co_3O_4 was synthesized by the nano-replication method using SBA-15, or KIT-6 selected as the template, and bulk spinel Co_3O_4 was synthesized using the co-precipitation method. The physicochemical properties of different Co_3O_4

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were characterized by XRD, BET, TEM, XPS, and H₂-TPR techniques. Dibromomethane (CH₂Br₂) was explored as the model pollutant for Br-VOCs to evaluate the performance of different Co₃O₄. Product selectivity, and catalyst stability were also investigated. Finally, a reasonable mechanism for CH₂Br₂ oxidation over ordered mesoporous spinel Co₃O₄ was proposed.

2. Experimental section

2.1. Preparation

SBA-15, and KIT-6 were prepared by the hydrothermal method. Tetraethoxysilane (TEOS) was used as the silica source, and P123 (EO₂₀PO₇₀EO₂₀) was used as the structure-directing agent. Ordered mesoporous spinel Co₃O₄ was synthesized by the nano-replication method using SBA-15 or KIT-6 as the template. First, 1.0 g of SBA-15 or KIT-6 was added into a Co(NO₃)₂·6H₂O ethanol solution (30 mL, 1.0 mol/L). After stirred for 1 h, the ethanol was evaporated at 80 °C, and obtained particles were calcined at 200 °C for 6 h in air. The particles were re-impregnated, and calcined at 500 °C for 3 h in air. SBA-15, and KIT-6 were removed using a NaOH solution (2 mol/L) in 80 °C water bath under magnetic stirring for 16 h. The particles were separated by suction filtration, and then washed with ultrapure water three times. Lastly, the particles were dried at 100 °C for 10 h. The obtained particles were labeled as Co₃O₄-S, and Co₃O₄-K, respectively. Bulk spinel Co₃O₄ (Co₃O₄-B) was synthesized by the co-precipitation method [7,13].

2.2. Characterization

The wide-angle X-ray diffraction pattern (XRD), low-angle XRD pattern, Brunauer-Emmett-Teller (BET) surface area, morphology and microstructure, X-ray photoelectron spectroscopy (XPS), H₂-temperature programmed reduction (H₂-TPR), and in situ DRIFT spectra were monitored on an X-ray diffractometer (Shimadzu, XRD-6100), a SAXS, a N₂ adsorption apparatus (Quantachrome, 2200e), a transmission electron microscopy (TEM, JEOL-2100F), a X-ray photoelectron spectroscope (Shimadzu-Kratos, AXIS UltraDLD), a chemical adsorption apparatus (AutoChem II, 2920), and a Fourier transform infrared spectrometer (FTIR, Nicolet 6700), respectively.

2.3. Activity test

CH₂Br₂ oxidation was conducted in a quartz tube microreactor and the reaction temperature ranged from 150 to 300 °C. The mass of catalyst with 40–60 mesh was generally 80 mg and the total gas flow was 150 mL min⁻¹, resulting in a (GHSV of 112,500 cm³ g⁻¹ h⁻¹). The simulated smelting flue gas contained approximately 500 ppm of CH₂Br₂, 10% of O₂, 500 ppm of p-xylene (PX) (when used), 2% of H₂O (when used), and the rest being N₂. The concentration of gaseous CH₂Br₂ was monitored using a gas chromatographer (GC-2010 Plus) equipped with an electron capture detector (ECD). CH₂Br₂ conversion represented the catalytic activity, and it was described as follows:

$$X_{\text{CH}_2\text{Br}_2} = \frac{C_{\text{in}} - C_{\text{out}}}{C_{\text{in}}} \times 100\% \quad (1)$$

Where C_{in} and C_{out} are the CH₂Br₂ concentrations in the inlet and outlet, respectively.

The products of CH₂Br₂ oxidation were monitored using a GCMS-QP2010. The HBr and Br₂ concentrations were determined using the titration method. First, the gas flow consisting of HBr and Br₂ was entirely absorbed in a KI solution. Then, the Br₂ concentration was determined using the titration method. The bromide ion concentration was determined using an ion chromatography. The CO and CO₂ concentrations were determined using a gas chromatographer (GC-14B). The selectivity to CO, CO₂, Br₂, and HBr can be described as follows,

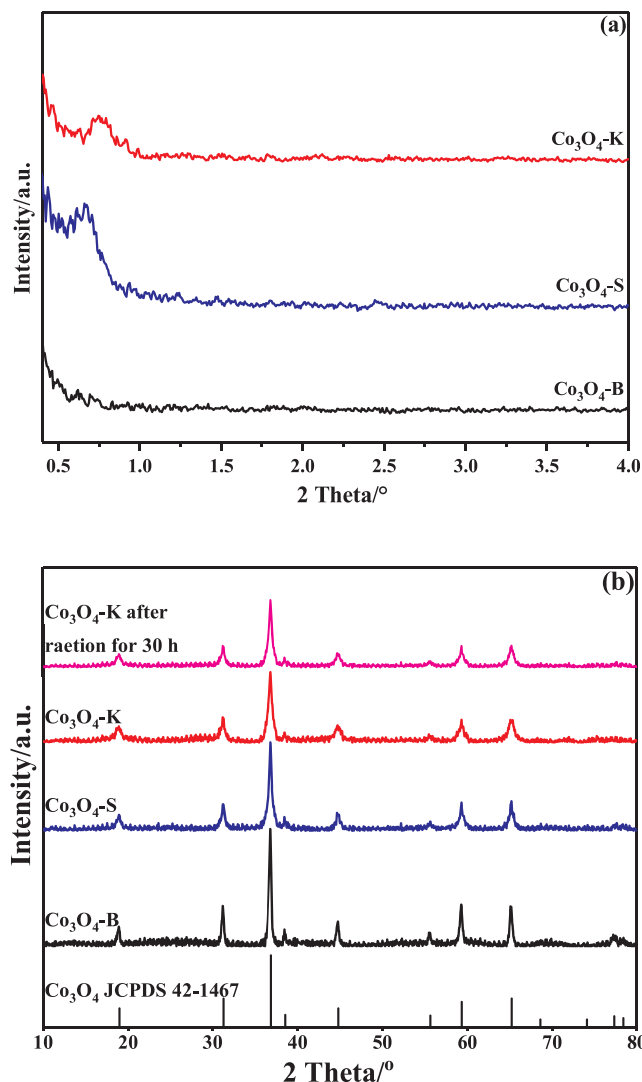


Fig. 1. Low-angle (a), and Wide-angle (b) XRD patterns of different Co₃O₄.

respectively:

$$S_{\text{CO}} = \frac{C_{\text{CO}}}{C_{\text{in}} - C_{\text{out}}} \times 100\% \quad (2)$$

$$S_{\text{CO}_2} = \frac{C_{\text{CO}_2}}{C_{\text{in}} - C_{\text{out}}} \times 100\% \quad (3)$$

$$S_{\text{Br}_2} = \frac{C_{\text{Br}_2}}{C_{\text{in}} - C_{\text{out}}} \times 100\% \quad (4)$$

$$S_{\text{HBr}} = \frac{C_{\text{HBr}}}{2(C_{\text{in}} - C_{\text{out}})} \times 100\% \quad (5)$$

Where C_{CO} and C_{CO₂} were the CO and CO₂ concentrations, C_{Br₂} and C_{HBr} were the Br₂ and HBr concentrations, respectively.

3. Results and discussion

3.1. Characterization

The ordered mesoporous structure of different Co₃O₄ is determined by the low-angle XRD patterns, and the results are shown in Fig. 1(a). It is significant to see that the low-angle XRD patterns of both Co₃O₄-S, and Co₃O₄-K displayed a new reflection at 0.5–1.0°, corresponding to the lower symmetry compared with its parent silica. It suggested that

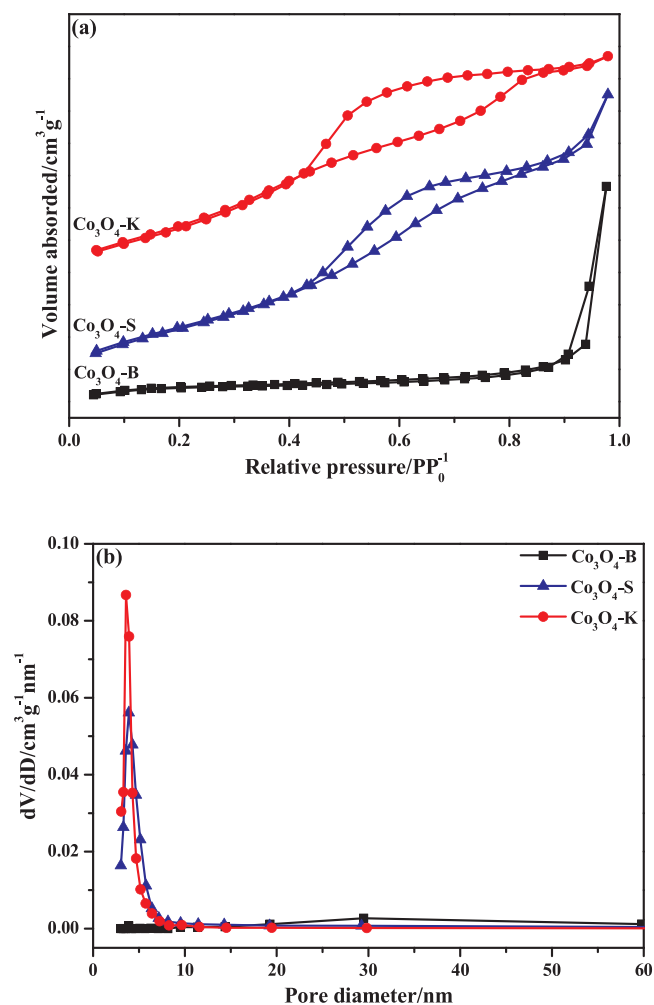


Fig. 2. N₂ adsorption-desorption isotherms (a), and pore size distributions (b) of different Co₃O₄.

ordered mesoporous structure of Co₃O₄ was formed.

The crystal texture of different Co₃O₄ is monitored through the wide-angle XRD patterns, and the results are shown in Fig. 1(b). All the samples showed eight diffraction peaks, which were related to the face-centered cubic spinel Co₃O₄ [14]. However, the intensity of diffraction peaks for Co₃O₄-S, and Co₃O₄-K was weaker than that of Co₃O₄-B, suggesting that ordered mesoporous spinel Co₃O₄ had lower crystallinity and smaller crystallite size. By calculating the Scherrer equation applied for (311) plane, the crystalline sizes of Co₃O₄-B, Co₃O₄-S, and Co₃O₄-K were 28.4, 15.5, and 12.8 nm, respectively.

The N₂ adsorption-desorption isotherms and pore size distributions of different Co₃O₄ are shown in Fig. 2. The N₂ adsorption-desorption isotherms of Co₃O₄-S, and Co₃O₄-K were attributed to type IV with a type H1 hysteresis loop, and their capillary condensation ranges were broad starting at approximately P/P₀ = 0.45 and extending almost to P/P₀ = 0.95 (Fig. 2(a)), suggesting typically mesoporous structure features. Meanwhile, the hysteresis loop of Co₃O₄-K was larger than that of Co₃O₄-S, suggesting that they had different porous channel structure. The BJH pore size distributions, calculated through the desorption isotherms, showed that Co₃O₄-S, and Co₃O₄-K had a unimodal pore-size distribution centered at 3.9, and 3.6 nm, respectively, which further demonstrates that Co₃O₄-S, and Co₃O₄-K perfectly remained the replica structures of their templates. Textural parameters of different Co₃O₄ estimated by N₂ physisorption are summarized in Table 1. The BET specific surface areas of Co₃O₄-S, and Co₃O₄-K were 86.2, and 94.0 m² g⁻¹, respectively, which were larger than that of Co₃O₄-B

Table 1

Textural parameters of different Co₃O₄.

Catalyst	S _{BET} (m ² g ⁻¹)	Average pore diameter (nm)	Average pore volume (cm ³ g ⁻¹)	D _{Co3O4} (nm)
Co ₃ O ₄ -B	0.2	23.0	0.02	28.4
Co ₃ O ₄ -S	86.2	3.9	0.15	15.5
Co ₃ O ₄ -K	94.0	3.6	0.12	12.8

D_{Co3O4}: Co₃O₄ crystallite size calculated by Scherrer equation from XRD.

(0.2 m² g⁻¹). Similarly, the average pore volumes of Co₃O₄-S, and Co₃O₄-K were also larger than that of Co₃O₄-B. The results suggested that constructing ordered mesoporous structure could significantly improve the BET specific surface area, and average pore volume.

The microscopic morphology and structure information of different Co₃O₄ were obtained through TEM and HRTEM, and the related images are shown in Fig. 3. Co₃O₄-B was composed of single crystals with no pore, and its particle sizes were about 20–30 nm (Fig. 3(a, b)), which was consistent with the result calculated by Scherrer equation from XRD. Co₃O₄-S, and Co₃O₄-K clearly displayed the ordered mesoporous (Fig. 3(c, e)), confirming the good replication of SBA-15, or KIT-6, which was consistent with the results of XRD, and N₂ adsorption-desorption isotherms. Co₃O₄-S was composed of ordered arrangement of nanoparticles with pore size approximately 4–8 nm, while Co₃O₄-K comprised nanoparticles arrayed in a well-ordered framework with pore size varying from 3 to 6 nm. In the HRTEM images, the lattice fringes were clearly visible in all the samples. Co₃O₄-B had the (111) plane with an interplanar spacing of 0.467 nm. Both Co₃O₄-S and Co₃O₄-K had the (111), and (220) planes with interplanar spacing of 0.467, and 0.285 nm, respectively [15]. According to the literatures, the (220) plane was an active surface owing to it mainly comprised Co³⁺, while the (111) plane was not an active surface due to it was composed of Co²⁺ [16]. Co₃O₄-B only presented the (111) plane, whereas Co₃O₄-S, and Co₃O₄-K exposed the (111), and (220) planes, so Co₃O₄-S, and Co₃O₄-K had the higher catalytic activity.

To ascertain the oxidation states of Co, and O on the surface, XPS was performed, and the related spectra are shown in Fig. 4. All the samples had two main peaks, appeared at 779.0–779.5 eV, and 794.8–795.3 eV (Fig. 4(a)), which was ascribed to Co 2p_{3/2}, and Co 2p_{1/2}, respectively. The Co 2p_{3/2} XPS spectra could be decomposed into two components, and their binding energy approximately appeared at 778.7–779.4, and 779.8–780.5 eV, which was belong to Co³⁺, and Co²⁺, respectively [17]. The Co³⁺/Co²⁺ ratio was 0.30, 0.37, and 0.39 for Co₃O₄-B, Co₃O₄-S, and Co₃O₄-K, respectively (Table 2). The results suggested that ordered mesoporous spinel Co₃O₄ had more Co³⁺ species, which favored bringing more surface oxygen and promoting gas molecule adsorption (Table 3).

The O 1s spectra of different Co₃O₄ were resolved into two peaks (Fig. 4(b)). The binding energy appeared at 529.0–529.7 eV were ascribed to the lattice oxygen (O_{lat}), and the binding energy appeared at 530.4–531.2 eV was assigned to surface adsorbed oxygen (O_{ads}) [18]. Co₃O₄-K had the largest O_{ads}/O_{lat} ratio, followed by Co₃O₄-S, and Co₃O₄-B was the least O_{ads}/O_{lat} ratio (Table 2). The results suggested that ordered mesoporous spinel Co₃O₄, especially Co₃O₄-K, had abundant surface active oxygen.

The redox property of the catalyst has a significant impact on catalytic reaction, it can be determined using H₂-TPR experiment, and the results are shown in Fig. 5. Co₃O₄-B had two reduction peaks appeared at 337, and 387 °C, which corresponded to the reduction of Co³⁺ to Co²⁺, and Co²⁺ to Co⁰, respectively [19]. The area of low temperature reduction peak was lower than that of high temperature reduction peak, suggesting that the amount of Co²⁺ was higher than that of Co³⁺, which was consistent with the XPS results. Co₃O₄-S had three reduction peaks appeared at 305, 366, and 458 °C. The first reduction peak was related to the reduction of Co³⁺ to Co²⁺, while the latter two reduction

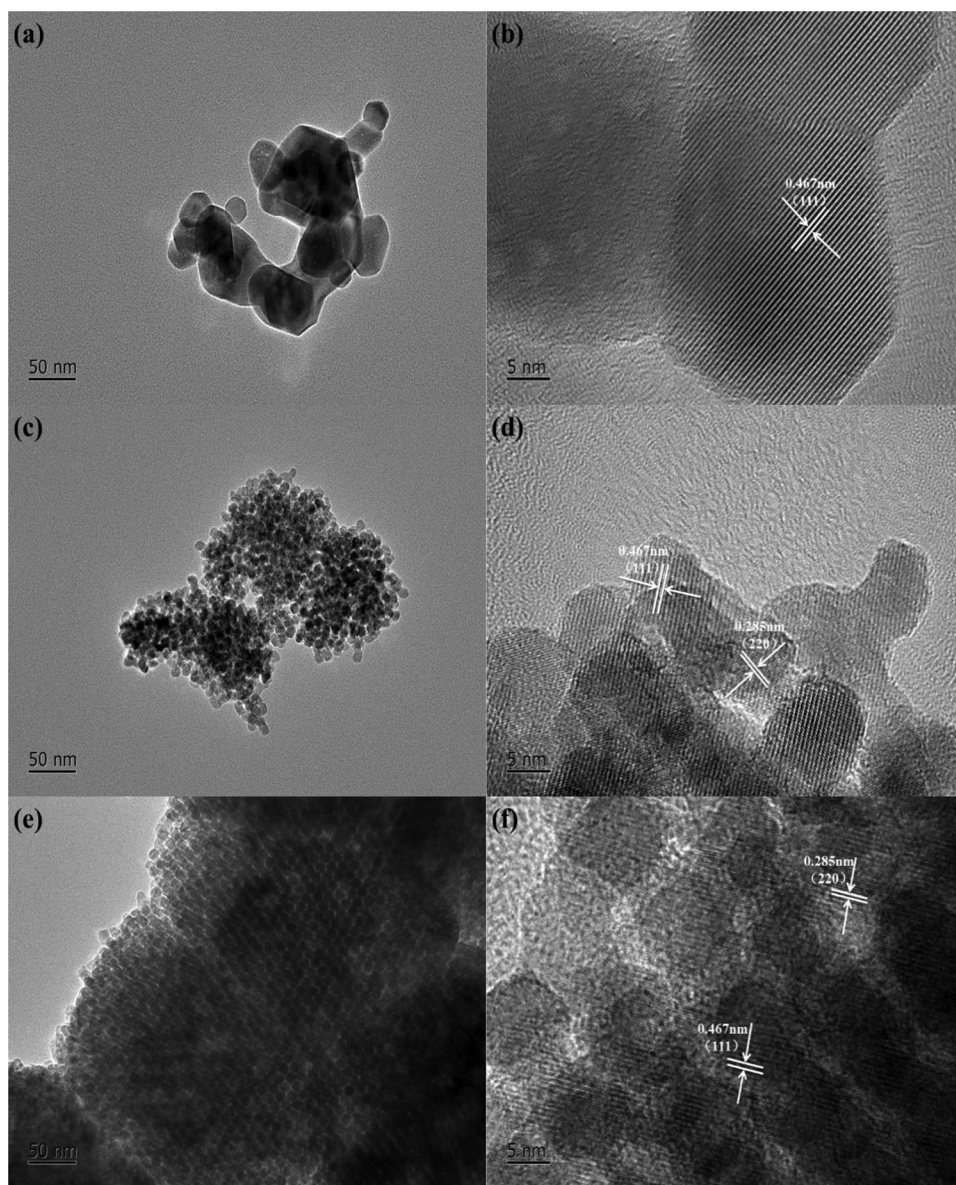


Fig. 3. TEM, and HRTEM images of different Co_3O_4 : $\text{Co}_3\text{O}_4\text{-B}$ (a, b), $\text{Co}_3\text{O}_4\text{-S}$ (c, d), and $\text{Co}_3\text{O}_4\text{-K}$ (e, f).

peaks corresponded to the reduction of Co^{2+} to Co^0 . The similar result was also observed for $\text{Co}_3\text{O}_4\text{-K}$, except the reduction peaks shifted to lower temperature. However, the first reduction peak area for $\text{Co}_3\text{O}_4\text{-K}$ was larger than that for $\text{Co}_3\text{O}_4\text{-S}$, suggesting that $\text{Co}_3\text{O}_4\text{-K}$ had more Co^{3+} . As well known, the more Co^{3+} ions generated the more anionic defects, which was in favor of bringing surface oxygen and promoting the adsorption of reactant molecule. Moreover, $\text{Co}_3\text{O}_4\text{-K}$ had the strongest redox ability owing to the lowest reduction temperature, which was conducive to the catalytic reaction.

3.2. Activity

CH_2Br_2 conversion curves as function of temperature over different Co_3O_4 are shown in Fig. 6. $\text{Co}_3\text{O}_4\text{-B}$ presented the worst oxidation activity, and its T_{90} (the temperature required for 90% conversion) value was approximately 287 °C. $\text{Co}_3\text{O}_4\text{-S}$ had better activity, and its T_{90} value was approximately 274 °C. $\text{Co}_3\text{O}_4\text{-K}$ displayed the highest catalytic activity with a T_{90} value of approximately 271 °C, by reason of the three dimensional porous channels and the large specific surface area of $\text{Co}_3\text{O}_4\text{-K}$ made it easily adsorb CH_2Br_2 molecules. The results suggested that ordered mesoporous spinel Co_3O_4 were in favor of CH_2Br_2

oxidation owing to their unique porous structures.

3.3. Product analysis

It is common knowledge that the ideal products of Br-VOCs oxidation are CO_2 and HBr, or Br_2 , however, the current catalysts hardly achieve fully mineralization. Hence, it is essential to analyze the product composition, and product selectivity to the ideal products when developing a novel catalyst. The products over $\text{Co}_3\text{O}_4\text{-B}$, $\text{Co}_3\text{O}_4\text{-S}$, and $\text{Co}_3\text{O}_4\text{-K}$ at different temperature were detected by GCMS, and the results are shown in Table S1, S2, and S3. The products were CO , CO_2 , HBr, and H_2O at low temperature, and no other Br-containing by-products were monitored. Fig. 7 presents the selectivity to CO , CO_2 , HBr, and Br_2 at different temperatures over $\text{Co}_3\text{O}_4\text{-B}$, $\text{Co}_3\text{O}_4\text{-S}$, and $\text{Co}_3\text{O}_4\text{-K}$. For $\text{Co}_3\text{O}_4\text{-B}$, the selectivity to CO_2 , and Br_2 gradually increased with the increase of temperature, while that to CO , and HBr gradually decreased (Fig. 7(a)). Similar phenomena were also observed for $\text{Co}_3\text{O}_4\text{-S}$, and $\text{Co}_3\text{O}_4\text{-K}$. The selectivity to CO_2 was approximately 23%, 47%, 61%, and 91% at 150, 175, 200, and 225 °C, respectively, and was 100% above 250 °C. The increase in selectivity to CO_2 was attributed to the deep oxidation of CO at higher temperatures. Additionally, Br_2 was

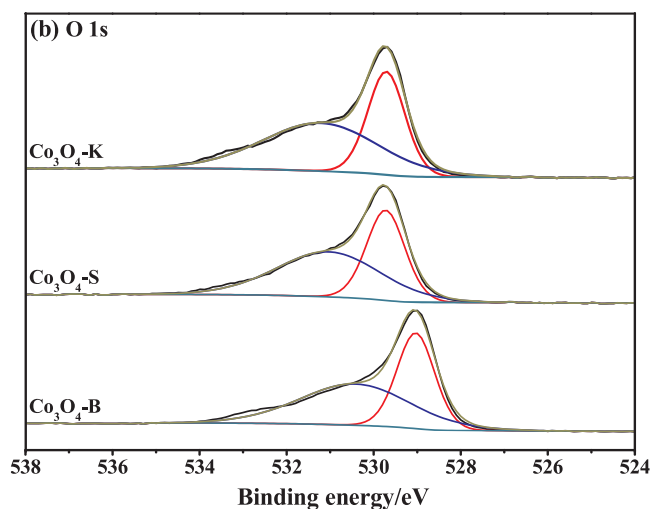
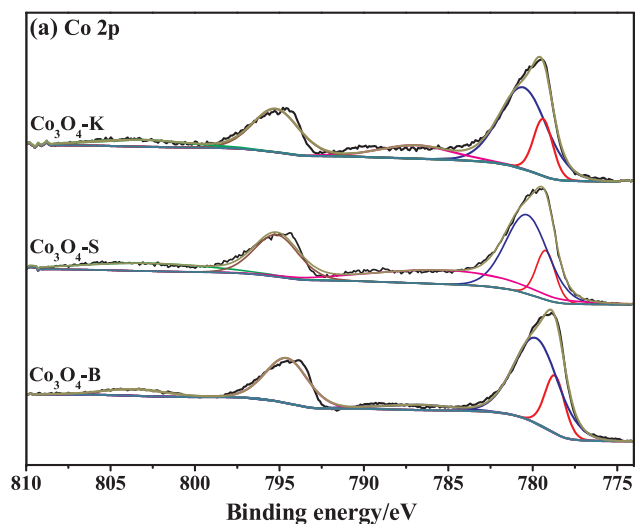


Fig. 4. XPS spectra of Co 2p (a), and O 1s (b) for different Co_3O_4 .

Table 2

XPS parameters of different Co_3O_4 .

Catalyst	$\text{Co}^{3+}/\text{Co}^{2+}$	$\text{O}_{\text{ads}}/\text{O}_{\text{lat}}$
$\text{Co}_3\text{O}_4\text{-B}$	0.30	1.27
$\text{Co}_3\text{O}_4\text{-S}$	0.36	1.36
$\text{Co}_3\text{O}_4\text{-K}$	0.39	1.45

Table 3

Products in outlet at different temperature over $\text{Co}_3\text{O}_4\text{-K}$.

Temperature (°C)	Detected substances
150	CH_2Br_2 , CO, CO_2 , HBr, H_2O
175	CH_2Br_2 , CO, CO_2 , Br_2 , HBr, H_2O
200	CH_2Br_2 , CO, CO_2 , Br_2 , HBr, H_2O
225	CH_2Br_2 , CO, CO_2 , Br_2 , HBr, H_2O
250	CH_2Br_2 , CO_2 , HBr, Br_2 , H_2O
275	CH_2Br_2 , CO_2 , HBr, Br_2 , H_2O
300	CO_2 , HBr, Br_2 , H_2O

formed when the temperature was exceeded 175 °C, which was due to the occurrence of Deacon reaction ($4\text{HBr} + \text{O}_2 \rightarrow 2\text{Br}_2 + \text{H}_2\text{O}$) [20], and the selectivity to Br_2 was 61% at 300 °C. For $\text{Co}_3\text{O}_4\text{-S}$ and $\text{Co}_3\text{O}_4\text{-K}$, the selectivity to CO_2 , and Br_2 were higher than that to $\text{Co}_3\text{O}_4\text{-B}$. The

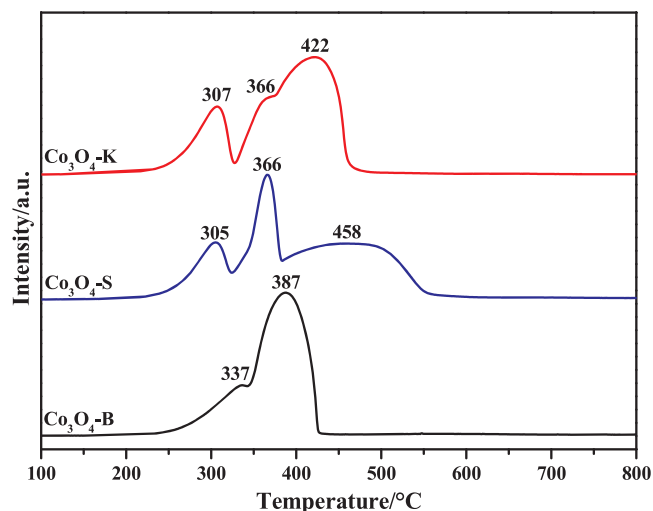


Fig. 5. H_2 -TPR profiles of different Co_3O_4 .

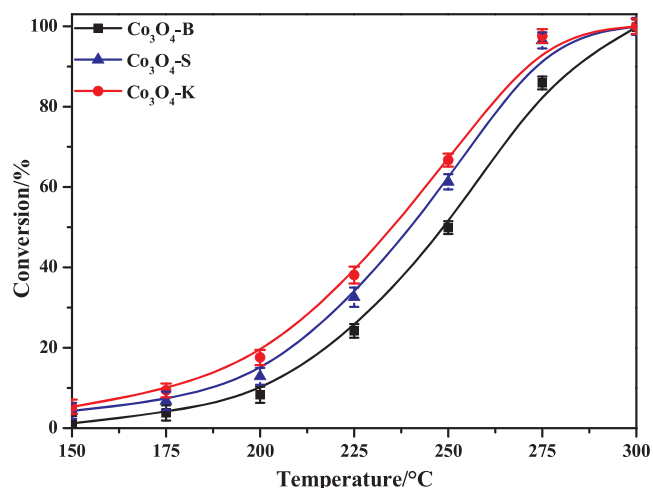


Fig. 6. Conversion curves for CH_2Br_2 oxidation as function of temperature over different Co_3O_4 ; operating condition: 500 ppm of CH_2Br_2 , 10% of O_2 , and the rest being N_2 ; $\text{GHSV} = 112,500 \text{ cm}^3 \text{ g}^{-1} \text{ h}^{-1}$.

selectivity to CO_2 , and Br_2 were approximately 100%, and 43%, respectively, at 225 °C for $\text{Co}_3\text{O}_4\text{-S}$ (Fig. 7(b)), and approximately 100%, and 65%, respectively, at 225 °C for $\text{Co}_3\text{O}_4\text{-K}$ (Fig. 7(c)). The results suggested that ordered mesoporous spinel Co_3O_4 was beneficial to the deep oxidation of CO to CO_2 and promoted the formation of Br_2 .

3.4. The influence of H_2O or PX

Water vapor generally exists in the Br-VOCs-containing industrial exhaust gas, herein, the influence of water vapor on the catalytic activity for CH_2Br_2 oxidation was investigated, and Fig. 8 shows CH_2Br_2 conversion over $\text{Co}_3\text{O}_4\text{-K}$ as a function of temperature in the presence of 2% H_2O . To our surprise, CH_2Br_2 conversion was slightly increased at low temperature in comparison with the result without H_2O , and the T_{10} (the temperature required for 10% conversion) value decreased by approximately 9 °C. The facilitating influence of H_2O over $\text{Co}_3\text{O}_4\text{-K}$ on the catalytic oxidation of CH_2Br_2 can be ascribed to the removal of surface bromine species due to the reverse Deacon reaction: $\text{H}_2\text{O} + \text{Br}^- \rightleftharpoons \text{HBr}\uparrow + \text{OH}^-$ [21]. However, with the increase of temperature, CH_2Br_2 conversion was obviously decreased, and T_{90} value shifted to higher temperature, which was related to the competitive adsorption of H_2O with CH_2Br_2 molecules at the active sites.

Generally, various organic compounds exist in the Br-VOCs-

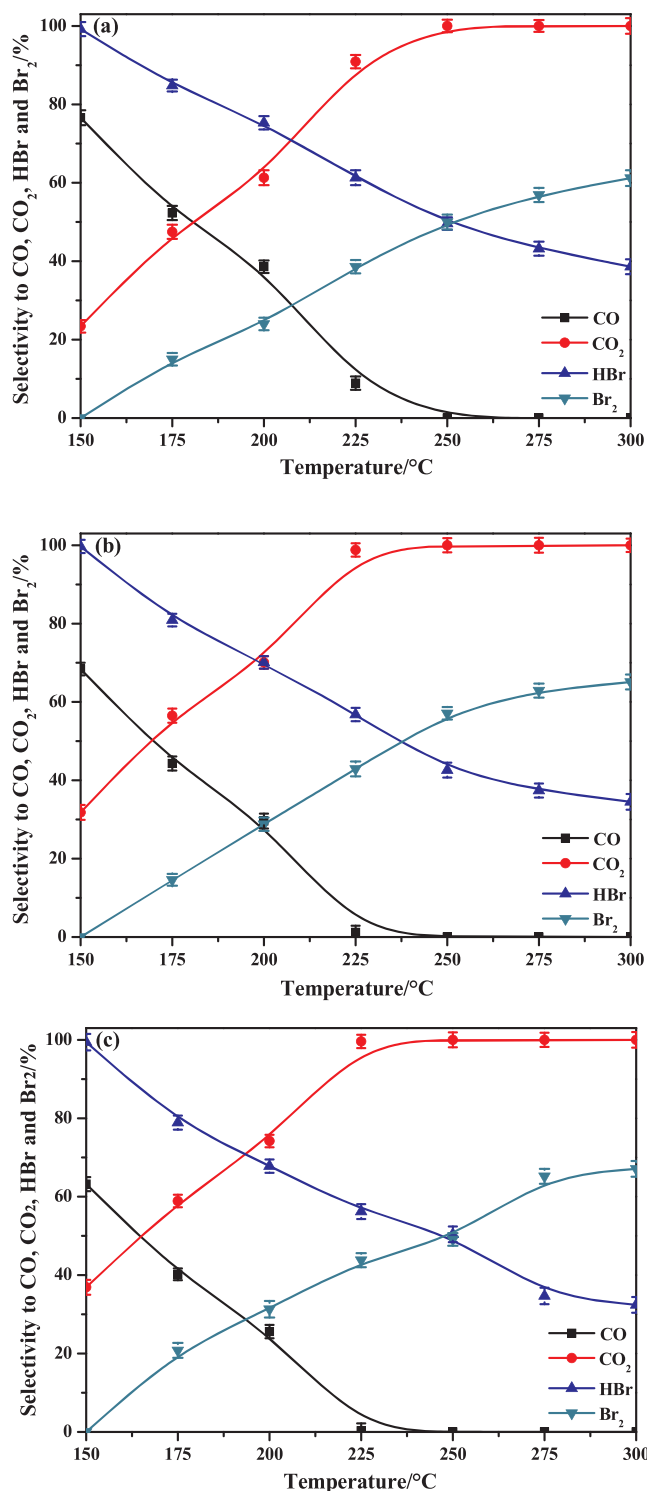


Fig. 7. Selectivity to CO, CO₂, HBr, and Br₂ as a function of temperature over Co₃O₄-B (a), Co₃O₄-S (b), and Co₃O₄-K (c).

containing industrial exhaust gas, but it is unrealistic to simultaneously inspect the influence of various organic compounds on CH₂Br₂ oxidation. Hence, we mainly studied the reaction behaviors touching upon a binary mixture of organic compounds, and CH₂Br₂ conversion over Co₃O₄-K as a function of temperature in the presence of PX as a model PTA-exhaust-gas organic compound is also shown in Fig. 8. When the presence of PX, CH₂Br₂ conversion was remarkably decreased, and T₉₀ increased to 294 °C. The depressing influence might be related to the reduction of active sites because of PX oxidation.

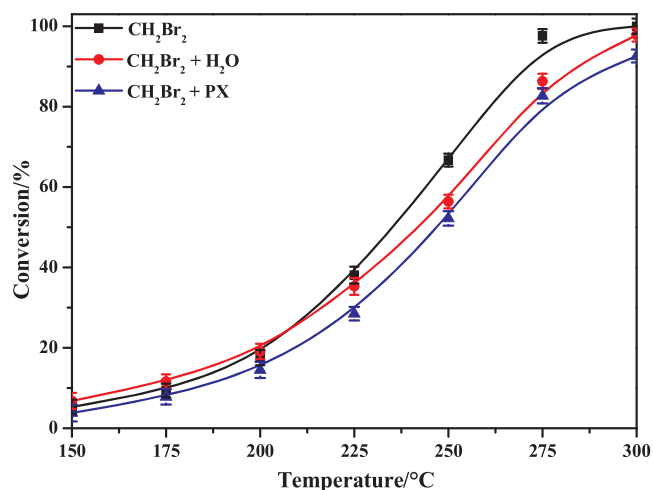


Fig. 8. The influence of H₂O and PX on CH₂Br₂ oxidation over Co₃O₄-K; CH₂Br₂ alone: 500 ppm of CH₂Br₂; CH₂Br₂ + H₂O: 500 ppm of CH₂Br₂ + 2% of H₂O; CH₂Br₂ + PX: 500 ppm of CH₂Br₂ + 500 ppm of PX; in all cases, 10% of O₂, and the rest being N₂; GHSV = 112,500 cm³ g⁻¹ h⁻¹.

3.5. Catalyst stability

For an industrial application, it is essential to investigate the catalyst stability. The stability test was carried out by feeding an air flow comprising 500 ppm of CH₂Br₂, 10% of O₂, and the rest being N₂ at 250 °C with GHSV of 112,500 cm³ g⁻¹ h⁻¹, and the results for Co₃O₄-B, Co₃O₄-S, and Co₃O₄-K catalysts are shown in Fig. 9. All the samples displayed highly stable activity for 30 h with CH₂Br₂ conversion of approximately 49, 61, and 66%, respectively. Meanwhile, the positions and intensities of the characteristic peaks corresponding to spinel Co₃O₄ had almost no change after reaction for 30 h, which implied that the structure and composition of the active sites were stable. The deposition of bromine species on the catalyst is often perceived as the primary reason for decrease in activity. XPS analysis shows that the bromine contents of Co₃O₄-B, Co₃O₄-S, and Co₃O₄-K were 1.07, 1.04, and 1.02%, respectively. The results suggested that ordered mesoporous spinel Co₃O₄ can promote the removal of bromine species from the catalyst surface and enhanced catalyst stability. Stability of Co₃O₄-K for CH₂Br₂ oxidation in the presence of 2% of H₂O or 500 ppm of PX at 250 °C was also investigated (Figure. S2), and the results suggested that Co₃O₄-K could exhibit superior stability for long-term CH₂Br₂ oxidation in the presence of H₂O, and PX, making it potential for industrial application.

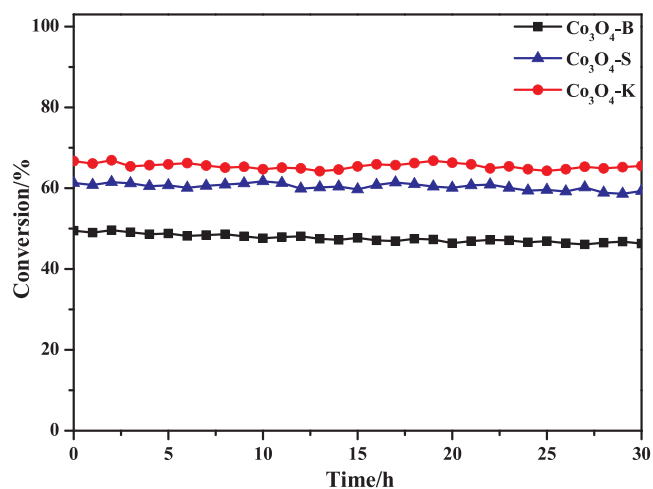


Fig. 9. Stability test of different Co₃O₄ at 250 °C.

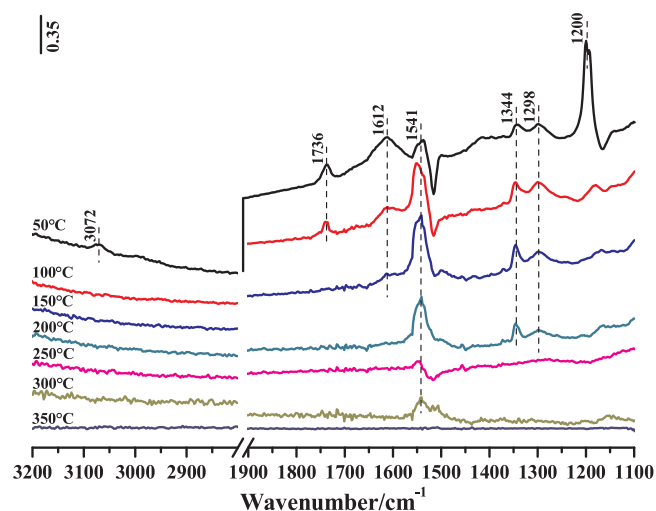


Fig. 10. In situ DRIFT spectra of CH_2Br_2 oxidation over $\text{Co}_3\text{O}_4\text{-K}$ at different temperatures.

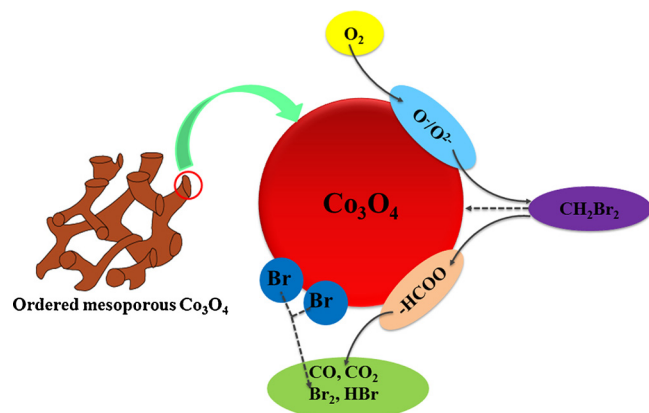


Fig. 11. a reasonable mechanism for CH_2Br_2 oxidation over ordered mesoporous spinel Co_3O_4 .

3.6. In situ DRIFT study

To identify the intermediate products generated on the catalyst surface, in situ DRIFT experiments were conducted, and the DRIFT spectra of $\text{Co}_3\text{O}_4\text{-K}$ are shown in Fig. 10 (DRIFT spectra of $\text{Co}_3\text{O}_4\text{-B}$ and $\text{Co}_3\text{O}_4\text{-S}$ are shown in Figure. S3). After treated in a gas flow comprising 500 ppm of CH_2Br_2 , 10% of O_2 , and the rest being N_2 at 50 °C for 1 h, the bands appeared at 3072, 1736, 1612, 1541, 1344, 1298, and 1200 cm^{-1} were observed. The bands at 3072, and 1200 cm^{-1} were ascribed to asymmetric stretching, and wagging of methylene species, respectively [22]. As the reaction temperature rised up, the bands ascribed to CH_2Br_2 gradually decreased in intensity and disappeared above 100 °C, suggesting either desorption or oxidation of CH_2Br_2 molecules. The band at 1736, and 1612 cm^{-1} was assigned to carbonyl stretching, and H_2O on the catalyst surface, respectively [23,24], they gradually disappeared as the reaction temperature rised up. Meanwhile, the disappearance of the bands related to CH_2Br_2 occurred with the increasing intensities of bands at 1541, 1344, and 1298 cm^{-1} , which were ascribed to asymmetric vibration, symmetric vibration, and $-\text{OH}$ deformation vibration of formate species [25]. No bands were observed above 350 °C, which suggest that CH_2Br_2 had been completely oxidized. All the bands generated in the process of CH_2Br_2 oxidation, suggesting that the formate species were the intermediate products on the surface of $\text{Co}_3\text{O}_4\text{-K}$. Moreover, no bands belonging to CO , CO_2 , or HBr were observed due to the quick desorption. Similar spectra were also detected on the $\text{Co}_3\text{O}_4\text{-B}$, and $\text{Co}_3\text{O}_4\text{-S}$.

Combined with the results of product analysis, and in situ DRIFT study, a reasonable mechanism for CH_2Br_2 oxidation over ordered mesoporous spinel Co_3O_4 was proposed, and the results are shown in Fig. 11: (1) adsorption of CH_2Br_2 molecules on Co active sites through Br atoms; (2) dissociation of adsorbed CH_2Br_2 through the breakage of C-Br bonds into formate species; (3) adsorption of gas-phase oxygen on the surface to supply the consumed oxygen; (4) formation of CO , and CO_2 through the formate species oxidized by active oxygen species; and (5) the removal of adsorbed Br species from the catalyst surface in the form of Br_2 , and HBr .

4. Conclusion

In this work, ordered mesoporous spinel Co_3O_4 were synthesized for the catalytic oxidation of CH_2Br_2 as the model pollutant for Br-VOCs. It is found that ordered mesoporous spinel Co_3O_4 exhibited superior catalytic activity than bulk spinel Co_3O_4 . Particularly, $\text{Co}_3\text{O}_4\text{-K}$ showed the highest catalytic activity, and its T_{90} value was only 271 °C. Meanwhile, $\text{Co}_3\text{O}_4\text{-K}$ showed the highest selectivity to CO_2 at low temperature and a good stability for at least 30 h. The superior catalytic activity of ordered mesoporous spinel Co_3O_4 was related to their high specific surface areas, high content of Co^{3+} , and strong redox property. In situ DRIFT study showed that formate species were the main intermediate products generated on the surface of ordered mesoporous spinel Co_3O_4 , and a reasonable mechanism for CH_2Br_2 oxidation over ordered mesoporous spinel Co_3O_4 was proposed. Consequently, ordered mesoporous spinel Co_3O_4 can be a promising catalyst for industrial application.

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Appendix A. Supplementary data

Supplementary material related to this article can be found, in the online version, at doi:<https://doi.org/10.1016/j.mcat.2018.10.001>.

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